



User Manual

Manually operated sliding windows

Manually operated sliding windows

User manual for manually operated Sky-Frame sliding windows.



Sky-Frame AG

Langfeldstrasse 111
CH-8500 Frauenfeld
Switzerland

Phone: +41 52 724 94 94
E-mail: info@sky-frame.com
Internet: www.sky-frame.com

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Manually operated sliding windows General information

1. General information

1.1 Information concerning this manual

This manual describes how to use the system safely and efficiently. The manual is a constituent of the system and must be accessible and in close proximity to the system at all times.

Always read manual carefully before starting work. A basic prerequisite for safe working is adhering to all safety instructions and action instructions in this manual.

The illustrations in this manual are intended to provide a basic understanding and may differ from the actual situation.

1.2 Explanation of symbols

Safety instructions:

The safety instructions in this manual are marked with symbols. The safety instructions are preceded by signal words that indicate the level of danger. Adhering to the safety instructions and taking careful action will help to avoid accidents, injuries and damage to property.



WARNING! (Danger to life and limb)

This combination of symbol and signal word indicates a potentially dangerous situation that could lead to death or serious injury if it is not avoided.



CAUTION! (Risk of fault)

This combination of symbol and signal word indicates a potentially dangerous situation that could lead to minor injuries if it is not avoided.



NOTE:

This symbol highlights useful tips, recommendations and information for efficient and fault-free operation.

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Symbols in this manual

The following symbols and highlighting are used in this manual to mark action instructions, result descriptions, lists, references and other elements:

1. Marks step-by-step action instructions.

-> Marks a status or an automatic sequence resulting from an action step.

- Marks lists and list entries with no fixed order.

[-> Page No.] References to chapters in this manual.

1.3 Liability restriction

All information and notes in this manual have been put together taking the applicable standards and regulations, the state of technology, our knowledge and our many years of experience into consideration.

The manufacturer does not accept liability for damage caused by:

- Failure to follow the instructions in the manual
- Failure to use the equipment for its correct purpose
- Making technical modifications
- Using non-approved spare parts

The actual scope of delivery may differ from the information in this manual in the event of customised versions, the use of additional ordering options or because of technical changes.

The obligations agreed in the delivery agreement, the manufacturer his general business terms and conditions and delivery conditions, and the legal regulations that were applicable when the agreement was signed are applicable.

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1.4 Copyright

This manual is protected by copyright.

Passing this manual to third parties, any form of duplication (including extracts of the manual) and the use and/or disclosure of the content are not permitted without the manufacturer's written permission.

1.5 Warranty conditions

The warranty conditions are included in the manufacturer's general business terms and conditions.

1.6 Customer service

If you have questions about your Sky-Frame product please contact your official Sky-Frame partner (see last page).

Our employees are also always interested in receiving new information and experiences resulting from the use of the equipment that may be useful for improving our products.

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Manually operated sliding windows Safety

2. Safety

This section provides an overview of all important safety aspects for providing the user with the best possible protection and for ensuring that operation is safe and problem-free.

Failure to observe the action instructions and safety instructions in this manual can lead to considerable danger.

2.1 Use for correct purpose

The equipment is exclusively designed and constructed for the intended purpose of use that is described in this document.

The equipment is exclusively intended for installation in a wall opening, and is intended to provide light, ventilation and access.

Correct purpose of use also includes complying with all of the specifications in this manual.

Any other use is considered to be incorrect.



WARNING!

Danger from incorrect use!

Using the equipment incorrectly can lead to dangerous situations.

- The sliding panels must never be bent, twisted or subjected to additional loads.
- Do not place objects in the door area between the sliding panels and the frame.
- Never slacken screws or remove them from the system.

Claims of any kind for damage caused by incorrect use will not be entertained.

User Manual

Manually operated sliding windows Safety

2.2 Basic dangers

In order to minimise health hazards and avoid dangerous situations, the safety instructions listed here and in the other chapters of this manual must be followed.

Transparent wall connection



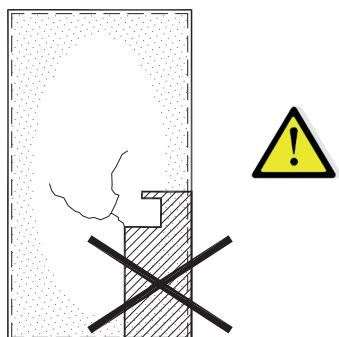
WARNING!

Risk of injury from transparent wall connection!

A frameless, closed sliding window may appear invisible and may be overlooked by persons. Walking into the closed door can cause serious injuries.

- In case of doubt, check that the sliding window is open.
- An authorised person must point out the danger to unauthorised persons or persons (including children) who are at risk because of their physical, sensory or mental capabilities or due to lack of experience or awareness.

Objects in the immediate vicinity of the door



WARNING!

Risk of injury and/or damage to property from selective heating of the glass!

Objects in the immediate vicinity of the window can cause selective heating of the glass in the event of direct insolation and lead to glass breakage*.

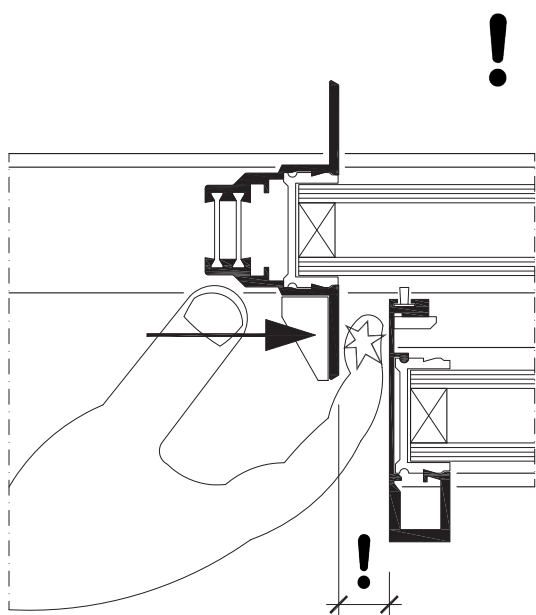
- **Do not place objects in the immediate proximity (30 cm) of the sliding window!**

* Only possible when glass configuration differs from standard (TSG-H = tempered safety glass with heat soak test).

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Manually operated sliding windows Technical data

Moving components



CAUTION!

Risk of injury from moving components when opening and closing the sliding window!

Moving components can cause injuries when opening and closing the sliding window.

- Before opening and closing the sliding window, ensure that no persons are present in the door area.
- **Do not reach into or handle moving components whilst the door is being opened and closed.**
- Persons (including children) who are incapable of using the equipment safely because of their physical, sensory or mental capabilities or lack of experience or awareness may not use the equipment without supervision or instruction from a responsible person.

3. Technical data 3.1 General information

The technical data (dimensions, weights etc.) can be found in the layout plans (delivery drawings) and data sheets.

3.2 Operating conditions

Temperature range	-20°C to +40°C
Humidity	non-condensing

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Manually operated sliding windows Design and functionality

4. Design and functionality 4.1 Short description

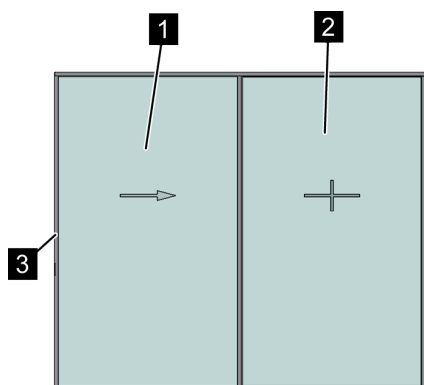


Fig. 1: Single-panel sliding window

The single sliding window consists of a fixed panel (2) and a sliding panel (1).

The sliding panel (1) is opened (arrow) and closed by operating a locking handle (3).

The sliding panel is locked when it is closed and unlocked by the locking handle (3) when it is opened.

- 1 Sliding panel
- 2 Fixed panel
- 3 Locking/opening profile with locking handle

4.2 Types of sliding window

The following types of opening are available:

- Single-panel sliding window [->Page 14.1.4.2]
- Extending sliding window [->Page 14.1.4.2]
- Combined system [->Page 14.1.4.3]

- Wallside opening
- Centre opening
- Centre opening on same level
- Corner opening

User Manual

Manually operated sliding windows Design and functionality

Single-panel sliding window

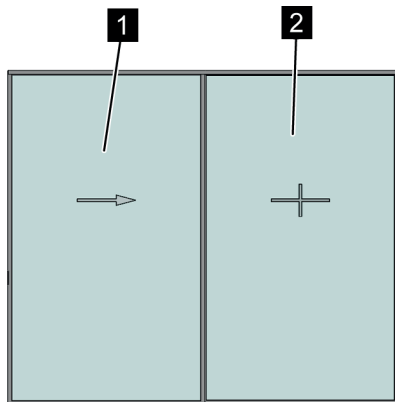


Fig. 2: Single-panel sliding window

Only the sliding panel (1) of the single-panel sliding window moves.

The arrow (Fig. 2) indicates the opening direction.

- 1 Sliding panel
- 2 Fixed panel

Extending sliding window

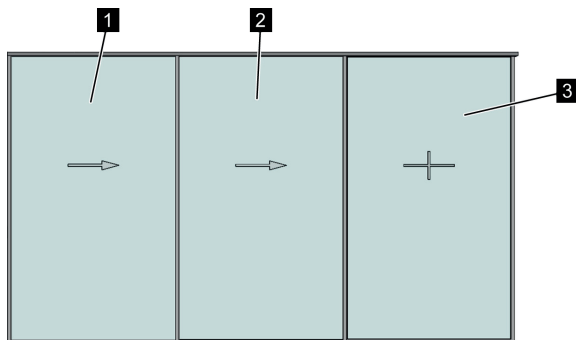


Fig. 3: Right extension

The extending sliding window has two extension panels (1) and (2).

When the door opens (arrows) both extension panels move together until the extension panel (2) reaches the end position in the fixed panel (3).

The sliding panel (1) continues to open until it comes up against the locking profile of the sliding panel (2).

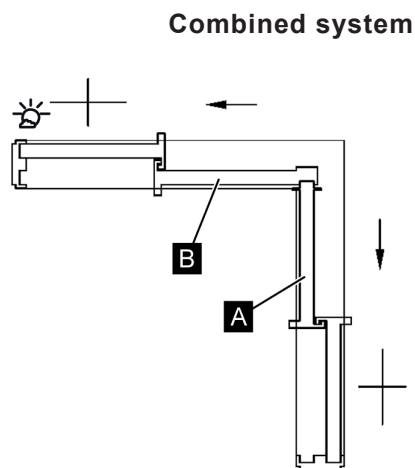
When the door closes, the two extension panels (1) and (2) move together until the extension panel (2) engages in the fixed panel (3).

The extending panel (1) continues to move until it engages in the end position. The system is locked in this position.

- 1 Extension panel 1
- 2 Extension panel 2
- 3 Fixed panel

User Manual

Manually operated sliding windows Design and functionality



The single-panel sliding window (Fig. 2) and the extension (Fig. 3) can be combined in different variants to create a system (Fig. 4 and Fig. 5).

A combined system is divided up into system **A** and system **B**.

System **A** is a system that opens first and closes last.

System **B** is a system that opens second and closes first. The arrows (Fig. 4 and Fig. 5) show the opening direction of the systems.


The symbol  indicates the outside of the system.

Fig. 4: Combined system, top-down view

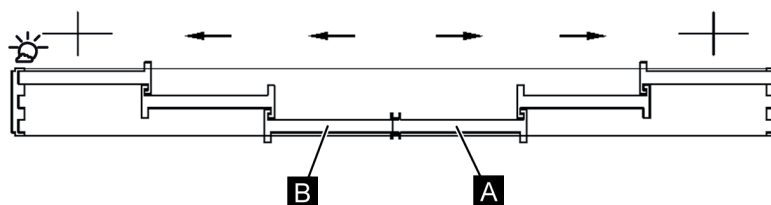


Fig. 5: Combined extending system, top-down view (left extension and right extension)

A combined double extending system (Fig. 5) consists of four sliding panels.

Two of the sliding panels are opened to the right (system **A**) and the other two open to the left (system **B**).

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Manually operated sliding windows Operation

5. Operation 5.1 Operating safety instructions

The system has been manufactured taking the applicable standards and regulations, the state of technology, our knowledge and our many years of experience into consideration.

However, injuries can still occur in the event of improper behaviour. Please observe the safety instructions explained in the following to avoid dangerous situations.

Incorrect operation



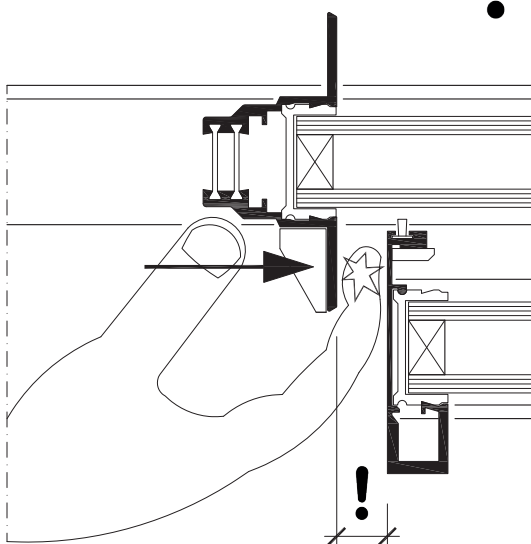
WARNING!

Risk of injury from incorrect operation!

Incorrect operation can lead to serious injuries and considerable damage to property.

- The sliding panels must never be bent, twisted or subjected to additional loads.
- Do not place objects in the door area between the sliding panels and the frame.
- Never slacken screws or remove them from the system.

Moving components



CAUTION!

Risk of injury from moving components when opening and closing the sliding window!

Moving components can cause injuries when opening and closing the sliding window.

- Before opening and closing the sliding window, ensure that no persons are present in the door area.
- Do not reach into or handle moving components whilst the door is being opened and closed.
- Persons (including children) who are incapable of using the equipment safely because of their physical, sensory or mental capabilities or lack of experience or awareness may not use the equipment without supervision or instruction from a responsible person.

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Manually operated sliding windows Operation

Danger areas

The marked dots in the illustration (Fig. 6) show the possible danger areas on the system, where persons are at risk of injury in the event of improper behaviour.

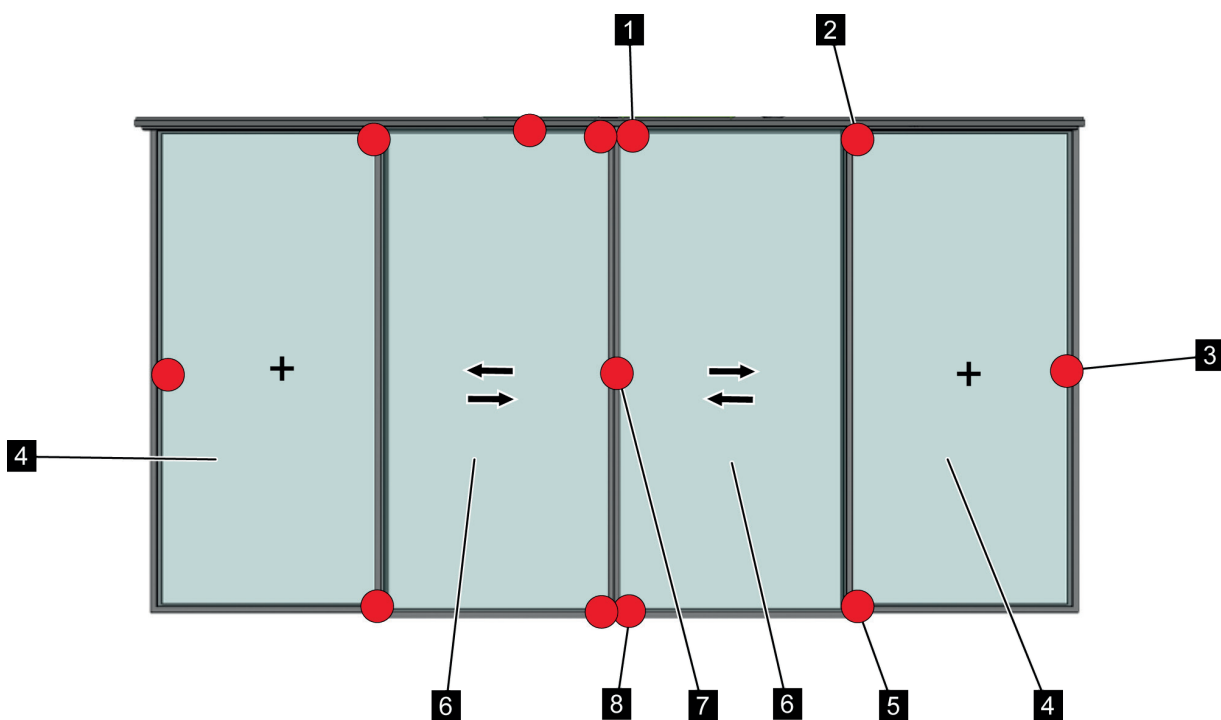


Fig. 6: Danger areas

- 1 Between top edge of panel and runner when closing
- 2 Between top edge of panel and runner when opening
- 3 Between sliding panels and between sliding panel and frame when opening
- 4 Fixed panel
- 5 Between bottom edge of panel and runner when opening
- 6 Sliding panel
- 7 Between sliding panels and between sliding panel and frame when closing
- 8 Between bottom edge of panel and runner when closing

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Manually operated sliding windows Operation

5.2 Opening/closing the sliding windows

5.2.1 Single-panel sliding window and extension

Opening the sliding window

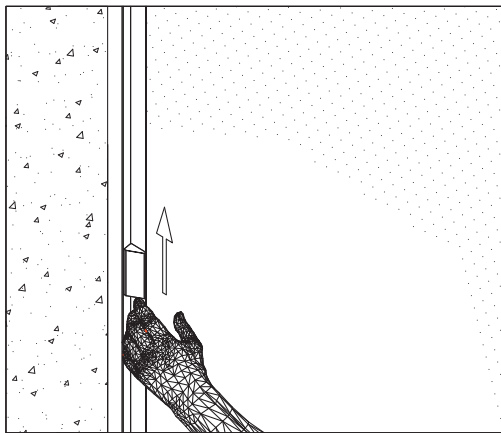


Fig. 7: Unlocking the locking handle

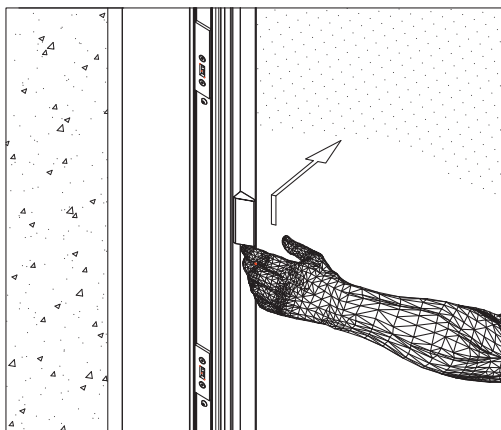


Fig. 8: Opening the sliding window

The method of operation of the single-panel sliding window and the sliding window extension is identical.

1. Slide locking handle upwards (arrow) and hold in this position.

-> The sliding window is unlocked.

2. Ensure that no living beings or objects are in the door area.

CAUTION!

Risk of damage from uncontrolled opening and closing of the sliding panels!

Uncontrolled opening and closing of the sliding panels can cause a considerable amount of damage.

- Move sliding panels slowly when opening and closing.
- Ensure that the sliding panel is moved along the frame extremely slowly, and that it does not bump against it in an uncontrolled way when it reaches the end position.

3. Open sliding panel slowly (arrow).

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Manually operated sliding windows Operation

Closing the sliding window

1. Ensure that no living beings or objects are in the door area.



CAUTION!

Risk of damage from uncontrolled opening and closing of the sliding panels!

Uncontrolled opening and closing of the sliding panels can cause a considerable amount of damage.

- Move sliding panels slowly when opening and closing.
- Ensure that the sliding panel is moved along the frame extremely slowly, and that it does not bump against it in an uncontrolled way when it reaches the end position.

2. Slowly move the sliding panel as far as it will go.

-> The sliding window is locked automatically.



NOTE:

Risk of being locked out!

Sliding windows that do not have a locking handle on the outside lock automatically when they are fully closed (otherwise you'll need a locking handle with locking catch).

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Manually operated sliding windows Operation

Sliding window with locking catch

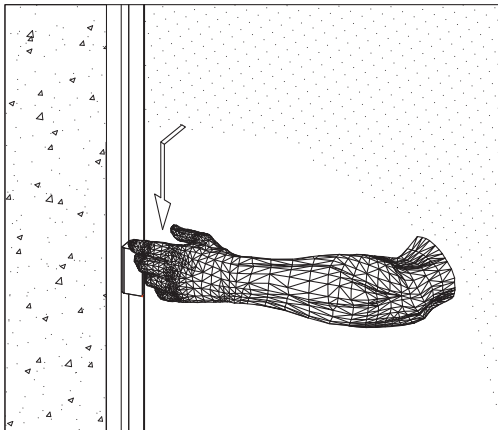


Fig. 9: Locking the sliding window

If you want to be able to fully close the sliding window from the outside without it locking automatically, a locking handle with locking catch must be used.

The locking catch holds up the locking handle so that the panel is not locked.

In order to lock the sliding windows again after opening, the locking handle with locking catch must be pushed down manually.

1. Push locking handle down (arrow).

5.2.2 Opening/closing a combined system

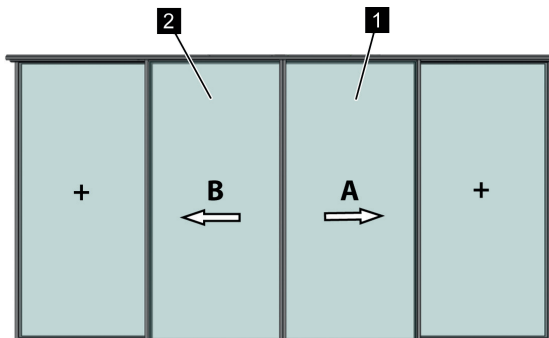


Fig. 10: Two-panel system

Opening the system:

1. Unlock sliding panel (1) of system **A** and open (arrow).
[-> «Opening the sliding window» on page 14.1.5.3].
2. Open sliding panel (2) of system **B**.

Closing the system:

1. Close sliding panel (2) of system **B**.
2. Close sliding panel (1) of system **A**.
[-> «Closing the sliding window» on page 14.1.5.4].



NOTE:

Risk of being locked out!

Sliding windows that do not have a locking handle on the outside lock automatically when they are fully closed (otherwise you'll need the "non self locking" handles).

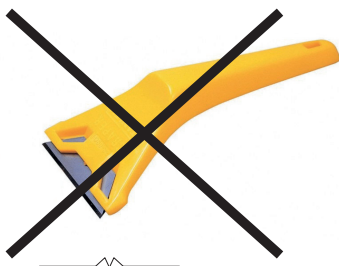
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Manually operated sliding windows Cleaning and care

6. Cleaning and care



1. Clean panes of glass with a soft cloth and a normal commercial glass cleaner.
2. Remove soiling from base profile with a vacuum cleaner.
3. Clean base profile with a damp cloth and a liquid cleaning agent.
4. Check the gutter for soiling and clean if necessary.
5. Ensure that the water can flow away in the gutter.
6. Remove all tools, materials and other equipment from the working area.
7. Clean working area and remove any materials such as liquids, consumables or the like that may be present.



CAUTION:

Improper cleaning can cause damage!

Improper cleaning can lead to extensive damage to property.

- **NEVER use metal blades / glass scrapers!**
These can cause severe damage to TSG-HST glass.
- Do not use abrasive or scouring material.
- Never use cleaning agents containing solvent or scouring material.
- Do not use alkalis (lyes).
- Grains of dirt in cloths can scratch the panes of glass.
- The use of a high pressure washer is not recommended for cleaning.

User Manual

Manually operated sliding windows Cleaning and care

Seals

The seals have been treated with silicone in the factory to prevent them from freezing on.



If this protection has deteriorated over time, proceed as follows:

1. Spray silicone spray onto a cloth outdoors.
2. Apply silicone spray to the seals using the cloth.



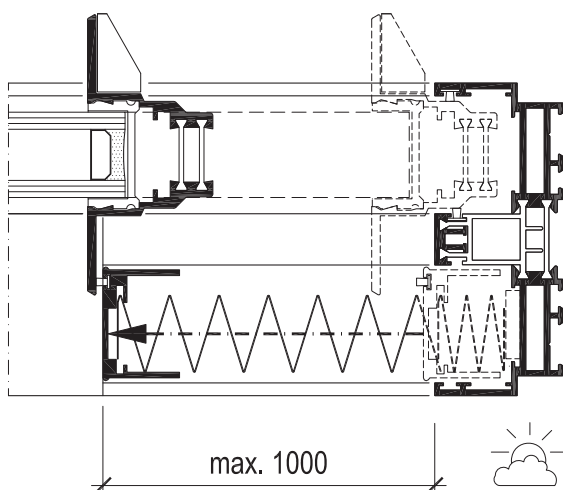
NOTE:

Damage caused by road salt!

Road salt can damage the sliding windows. Avoid use of road salt in the immediate vicinity of the sliding window.

Insect screen

Clean frame, handle profile and fabric with soapy water and a soft cloth.



TIP:

The fabric can also be cleaned by blowing through it from the inside to the outside using compressed air or a hair dryer (using cold air).

CAUTION:

NEVER use chemical or abrasive materials!

In strong winds, the insect screens must be closed immediately (risk of damage).

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Manually operated sliding windows Trouble-shooting

7. Trouble-shooting

The possible causes of faults and the work that is required to remedy them are described in the following chapter. Please contact specialist company in the event of faults that cannot be remedied using the following instructions. See on last page for contact information.

7.1 Debugging the system

Sliding panel cannot be moved:

- Object trapped between sliding panel and frame
-> remove object
- Damage to system -> contact a specialist company

Sliding panel can only be moved slowly:

- Heavy soiling in movement area
-> clean system

Incorrect repair



WARNING!

Risk of injury from incorrect repair!

Attempts to repair the system by an insufficiently qualified person can result in serious injuries and damage to property.

- Never dismantle the system.
- Never repair or modify the system yourself.

Spare parts



WARNING!

Risk of injury from using the wrong spare parts!

The use of wrong or defective spare parts or failing to install them correctly can put the user at risk and cause damage.

- Always have defective parts replaced by a specialist company.

User Manual

Manually operated sliding windows Trouble-shooting

External condensation



The external glass is in a direct "radiation exchange" with the sky. Depending on the installation situation, this radiation exchange can now lead to considerable cooling of the external glass (particularly on clear nights).

If the temperature of the outer glass surface drops below the temperature of the adjacent outside air, this will result in the formation of condensation on the outer surface of the glass (even ice in certain cases).

This procedure is generally known in nature as dew or hoar frost formation.

Heating of the outer surface and the outside air (by the morning sun, for example) will cause the condensation to disappear again.

This phenomenon is not a malfunction, but is **an indication of the outstanding heat insulation** and the functionality of the insulating glass that is used.



The following generally applies to any insulating glass:

The lower the heat transmission (the smaller the U_g value or also: the better the insulating glass) the warmer the glass remains at the room side and therefore the colder the outside glass, which may become fogged.

Because of the improved insulation of triple-glazed units, condensation is more likely to form on the surface of the outer glass layer more frequently than with double-glazed units.

Internal condensation

The formation of dew on the room-side pane of glass is assisted if the air circulation is blocked (protruding soffits, curtains, unfavourable radiator arrangement, lack of ventilation) and the ambient air is too humid.

The ambient humidity must be adapted to the situation accordingly (dehumidifier, convector).

User Manual

Manually operated sliding windows Dismantling and disposal

8. Dismantling and disposal

When the system reaches the end of its service life, it must be dismantled and disposed of in an environmentally friendly way.



WARNING!

Risk of fatal injury from incorrect dismantling!

Problems that occur during dismantling can lead to life-threatening situations or cause a considerable amount of damage.

- Only allow experts from the specialist company to dismantle the system.
- Do not dismantle the equipment or make local modifications yourself.

NOTES:

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Manually operated sliding windows

Sky-Frame partner: